| # | O.D.  | TANG | NOTCH | DESIGN | COILS | # | O.D.  | TANG | NOTCH | DESIGN | COILS |
|---|---|---|---|---|---|---|---|---|---|---|---|---|
| 1 | 0.241 | 0.161 | OK | OK | 6.750 | 33 | 0.241 | 0.137 | OK | OK | 6.750 |
| 2 | 0.241 | 0.140 | OK | OK | 6.750 | 34 | 0.242 | 0.167 | OK | OK | 6.750 |
| 3 | 0.240 | 0.152 | OK | OK | 6.750 | 35 | 0.241 | 0.159 | OK | OK | 6.750 |
| 4 | 0.241 | 0.168 | OK | OK | 6.750 | 36 | 0.241 | 0.144 | OK | OK | 6.750 |
| 5 | 0.241 | 0.159 | OK | OK | 6.750 | 37 | 0.240 | 0.177 | OK | OK | 6.750 |
| 6 | 0.240 | 0.153 | OK | OK | 6.750 | 38 | 0.240 | 0.139 | OK | OK | 6.750 |
| 7 | 0.241 | 0.150 | OK | OK | 6.750 | 39 | 0.240 | 0.152 | OK | OK | 6.750 |
| 8 | 0.241 | 0.159 | OK | OK | 6.750 | 40 | 0.241 | 0.157 | OK | OK | 6.750 |
| 9 | 0.240 | 0.135 | OK | OK | 6.750 | 41 | 0.241 | 0.153 | OK | OK | 6.750 |
| 10 | 0.240 | 0.145 | OK | OK | 6.750 | 42 | 0.241 | 0.141 | OK | OK | 6.750 |
| 11 | 0.240 | 0.151 | OK | OK | 6.750 | 43 | 0.241 | 0.143 | OK | OK | 6.750 |
| 12 | 0.241 | 0.150 | OK | OK | 6.750 | 44 | 0.241 | 0.132 | OK | OK | 6.750 |
| 13 | 0.241 | 0.135 | OK | OK | 6.750 | 45 | 0.241 | 0.149 | OK | OK | 6.750 |
| 14 | 0.240 | 0.145 | OK | OK | 6.750 | 46 | 0.241 | 0.171 | OK | OK | 6.750 |
| 15 | 0.241 | 0.148 | OK | OK | 6.750 | 47 | 0.240 | 0.153 | OK | OK | 6.750 |
| 16 | 0.241 | 0.134 | OK | OK | 6.750 | 48 | 0.241 | 0.153 | OK | OK | 6.750 |
| 17 | 0.241 | 0.148 | OK | OK | 6.750 | 49 | 0.241 | 0.141 | OK | OK | 6.750 |
| 18 | 0.240 | 0.149 | OK | OK | 6.750 | 50 | 0.240 | 0.143 | OK | OK | 6.750 |
| 19 | 0.240 | 0.132 | OK | OK | 6.750 | 51 | 0.240 | 0.132 | OK | OK | 6.750 |
| 20 | 0.240 | 0.153 | OK | OK | 6.750 | 52 | 0.240 | 0.149 | OK | OK | 6.750 |
| 21 | 0.240 | 0.151 | OK | OK | 6.750 | 53 | 0.240 | 0.157 | OK | OK | 6.750 |
| 22 | 0.243 | 0.152 | OK | OK | 6.750 | 54 | 0.243 | 0.157 | OK | OK | 6.750 |
| 23 | 0.240 | 0.155 | OK | OK | 6.750 | 55 | 0.240 | 0.171 | OK | OK | 6.750 |
| 24 | 0.241 | 0.133 | OK | OK | 6.750 | 56 | 0.241 | 0.171 | OK | OK | 6.750 |
| 25 | 0.241 | 0.154 | OK | OK | 6.750 | 57 | 0.241 | 0.171 | OK | OK | 6.750 |
| 26 | 0.241 | 0.155 | OK | OK | 6.750 | 58 | 0.241 | 0.171 | OK | OK | 6.750 |
| 27 | 0.240 | 0.136 | OK | OK | 6.750 | 59 | 0.240 | 0.171 | OK | OK | 6.750 |
| 28 | 0.241 | 0.153 | OK | OK | 6.750 | 60 | 0.241 | 0.171 | OK | OK | 6.750 |
| 29 | 0.241 | 0.139 | OK | OK | 6.750 | 61 | 0.241 | 0.171 | OK | OK | 6.750 |
| 30 | 0.241 | 0.138 | OK | OK | 6.750 | 62 | 0.241 | 0.171 | OK | OK | 6.750 |
| 31 | 0.241 | 0.138 | OK | OK | 6.750 | 63 | 0.241 | 0.171 | OK | OK | 6.750 |
| 32 | 0.241 | 0.146 | OK | OK | 6.750 | 64 | 0.241 | 0.171 | OK | OK | 6.750 |

**NASM8846 TORQUE TEST**

<table>
<thead>
<tr>
<th>Sample</th>
<th>Maximum Torque</th>
<th>Minimum Torque</th>
</tr>
</thead>
<tbody>
<tr>
<td>Cycle</td>
<td>2 In. Lbs.</td>
<td>Cycle</td>
</tr>
<tr>
<td>1</td>
<td>7</td>
<td>15</td>
</tr>
<tr>
<td>2</td>
<td>3</td>
<td>2</td>
</tr>
<tr>
<td>3</td>
<td>3</td>
<td>3</td>
</tr>
<tr>
<td>4</td>
<td>3</td>
<td>3</td>
</tr>
<tr>
<td>5</td>
<td>2</td>
<td></td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th>Ring Gage Go #</th>
<th>Ring Gage No/Go #</th>
<th>Torque Wrench S/N</th>
</tr>
</thead>
<tbody>
<tr>
<td>1660304</td>
<td>1742141</td>
<td>6218</td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th>Ring Gage No/Go #</th>
<th>Torque Wrench S/N</th>
</tr>
</thead>
<tbody>
<tr>
<td>1742141</td>
<td>6218</td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th>Ring Gage Go #</th>
<th>Ring Gage No/Go #</th>
<th>Torque Wrench S/N</th>
</tr>
</thead>
<tbody>
<tr>
<td>74210/51214</td>
<td>1660304</td>
<td>6218</td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th>Torque Wrench S/N</th>
<th>Caliper #</th>
</tr>
</thead>
<tbody>
<tr>
<td>5138</td>
<td>5</td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th>Bolts Destroyed</th>
<th>Note: Bolt per NASM8846 Revision 1, Table IV</th>
</tr>
</thead>
</table>
| 5               | P/N NAS6605 or Equivalent per Note /3/.

**O,D,TANG,NOTCH,DESIGN**

**INSPCTION DATE**

**REMARKS**

**TORQUE**

**INSPCTION DATE**

**COILS**

**INSPCTION DATE**

**REVIEWED DATE**

**FORM 1032L0285-FIR-OP 85 REV. D OCTOBER 2013 PLANNED BY: R.PERKINS APPROVED BY: C.SALINAS**